

# Changing Perceptions of Robotics in Industry: Recent Accomplishment in Safety and Injury Risk Reduction

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# Current status

- Robots and cobots in industries

## OSHA report:

- Total of 39 incidents in USA from 1984
- 28 of those include fatalities

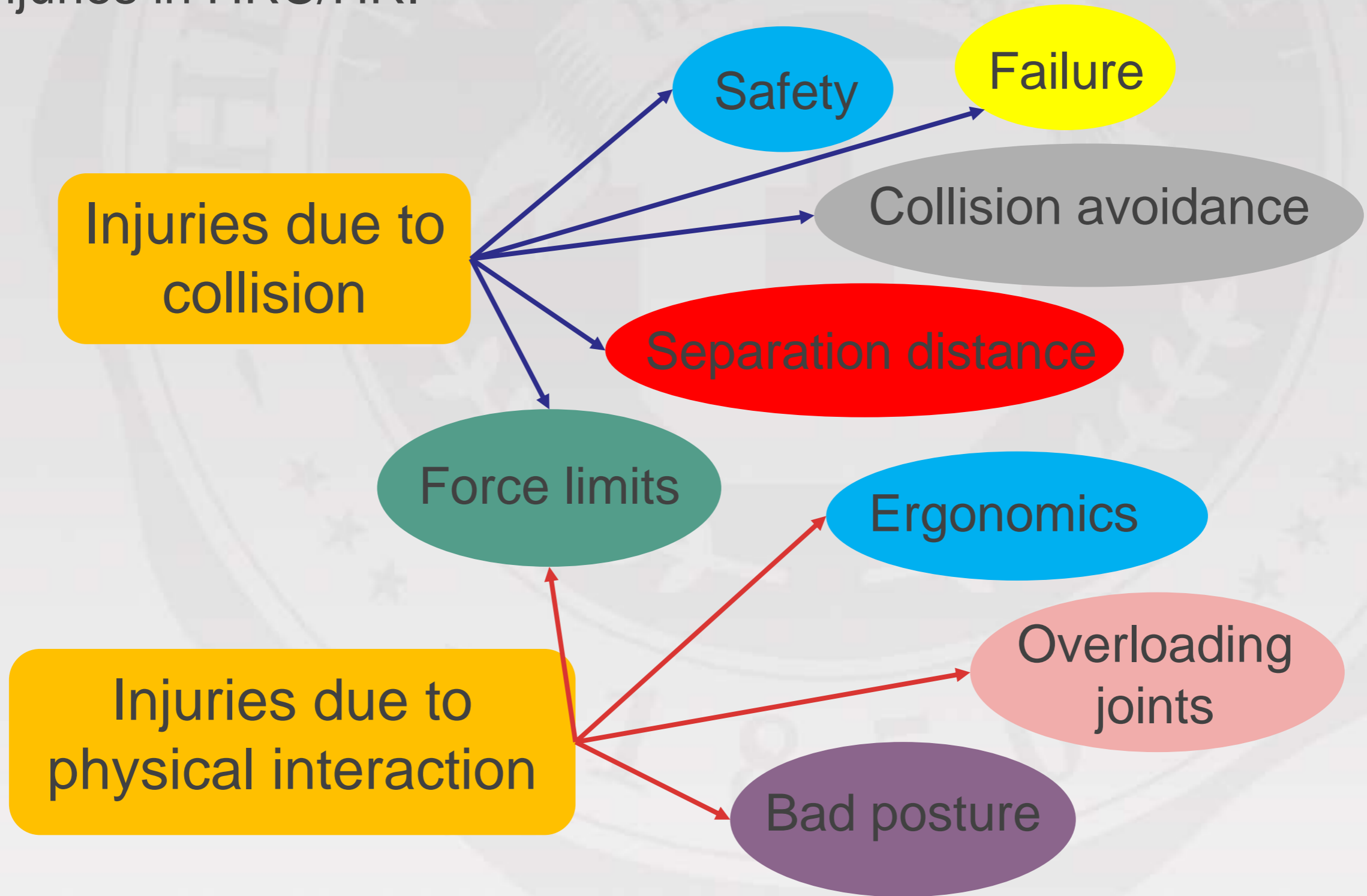


Image courtesy of Forester



Image courtesy of ASU

# Injuries in HRC/HRI



## Old/Current Solutions

### Limit physical interaction of human worker with robots

- Fences
- Emergency stops
- Limiting force and speed



Image courtesy of Wire Crafters

### Collaborative Robots

- Intelligent controllers
- Safety features
- Human awareness and partnership
- Ease of use
- Human demonstration



Image courtesy of Active8 Robots

## Near Future Solution

### Intelligent Collaborative Robots

- Considering biomechanics and ergonomics
- Artificial intelligence
- Robot learning and perception
- Predicting of human motion and intention
- Re-planning and adapting motion to human motion



Image courtesy of Istituto Italiano di Tecnologia (IIT)

## Collaboration in research

### Robotics community

- Motion planning
- Obstacle avoidance
- Position/velocity/force control
- Estimation and prediction
- Artificial intelligence
- Haptic feedback
- Decision making

### Ergonomics, safety & biomechanics community

- Biomechanics
- Musculoskeletal model
- Posture
- Ergonomics
- Risk
- Safety
- Injury



Image courtesy of NIOSH

# Ergonomics in HRC

- Help human to do task in a more comfortable and ergonomic way

- Collaborative tasks
- Handover
  - Transportation
  - Assistance in task



Chen, 2018



Peternel, 2018



Kim, 2018

## Ergonomics in HRC

- Sub-problems
  - Dynamic monitoring of human body
    - Motion capture/ markerless tracking
  - Ergonomics evaluation during a HRC task
    - Peripersonal space comfort (Chen, 2018)
    - Overloading torque in human joints (Peternal, 2018)
  - Leads human toward a more ergonomic pose
    - Optimization-based planning (Chen, 2018)



# Ergonomics in HRC

## Peripersonal space comfort

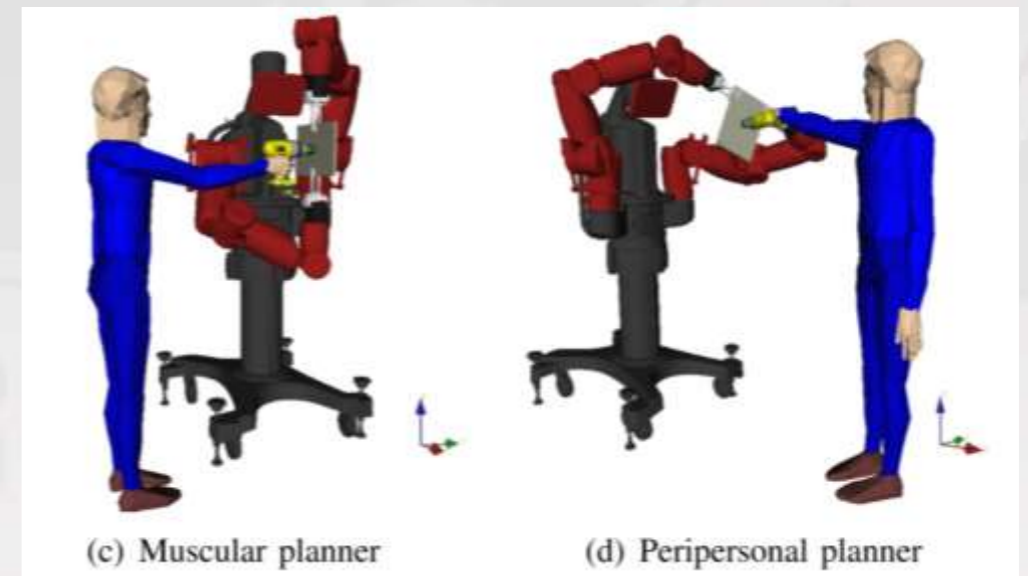
Hold the object in a way that maximizes the distance of human to robot

Suggested indices:

- Minimum distance
- Average distance
- Weighted distance



Chen, 2018



## Ergonomics in HRC

### Overloading torque in human joints

- Quasi-static model of human body (Chen, 2018)

Torque limits are related to

Pose and configuration

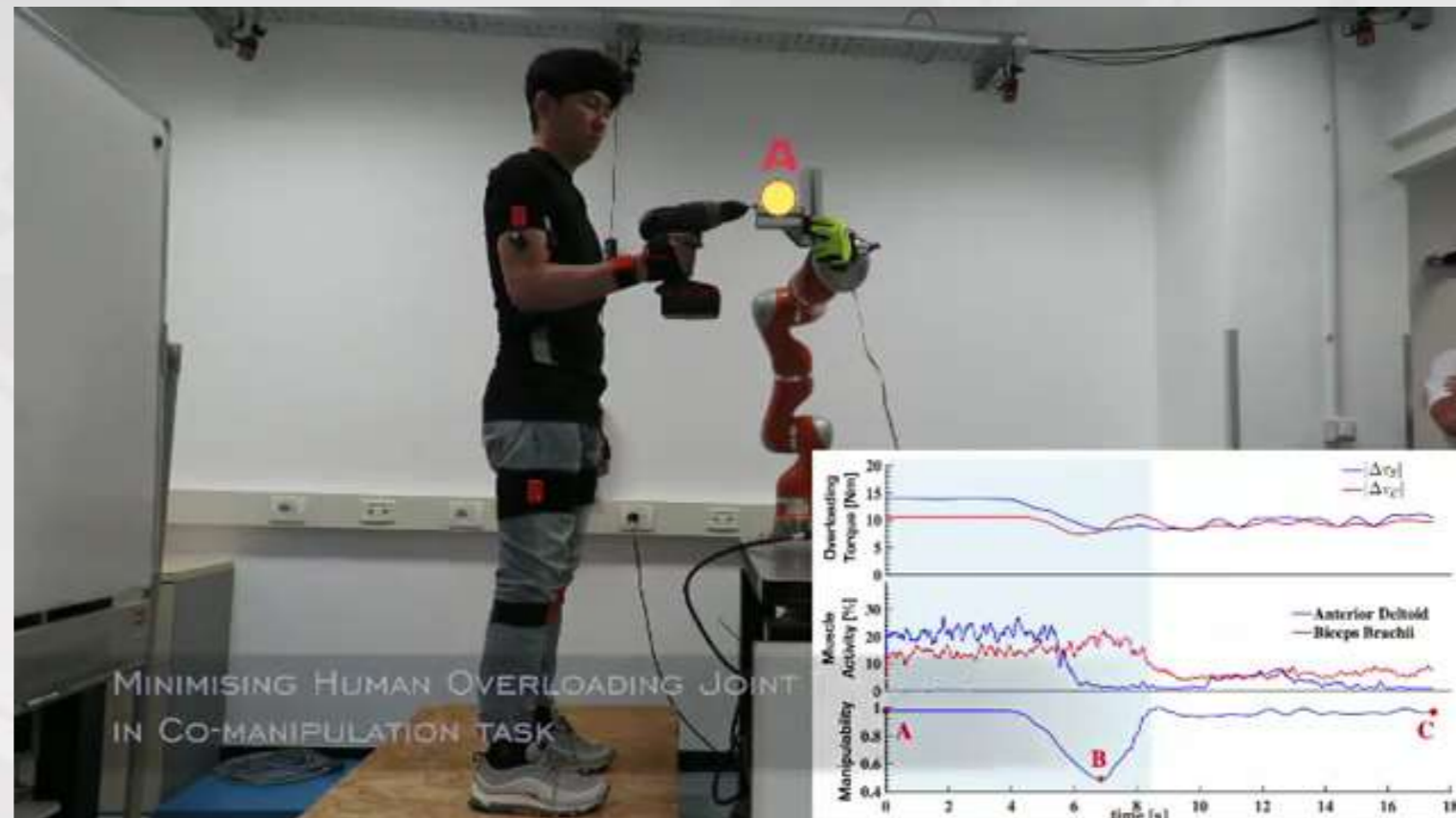
Direction of motion

- Dynamic model of human body

# Ergonomics in HRC

## Overloading torque in human joints

- Quasi-static model of human body (Chen, 2018)
- Dynamic model of human body
- Derivation of COP
  - Static/dynamic model of human body
  - Measure COP from a force plate or insoles (Kim, 2018)
  - Estimate COP from a dynamic model including the effect of external load (Peternel, 2018)



Peternel, 2018

# Ergonomics in HRC

## Adapting to human fatigue during a task

- Adjust speed of work using model-based muscle fatigue (Sadrfaridpour, 2016)
  - No physical interaction
- An online machine learning algorithm to adapt robot trajectory with a force-impedance controller (Peternal, 2016)
  - Modeled fatigue as a response of a RC circuit



Peternal, 2016

## Ergonomics in HRC

### Challenges:

- Dynamic model of human motion
- Estimate human posture
- Prediction of human motion and intent
- Metrics for ergonomics and human comfort
- Include human personal factors

# Ergonomics in HRC

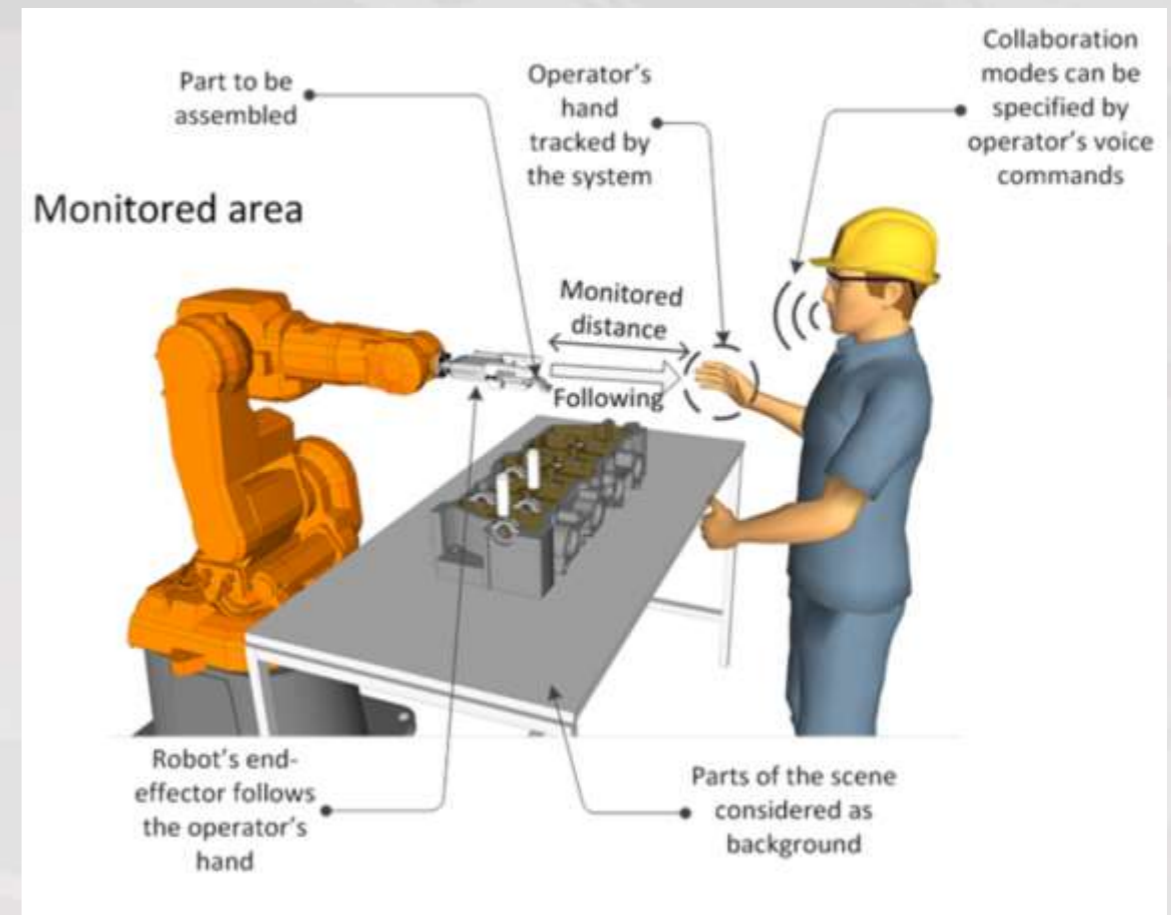
## Research ideas and opportunities:

- Dynamic model of human motion
  - Muscles activation
  - Nonlinearity of muscles and their relative relations
  - Interacting behavior
- Estimate human posture
  - Use robot as the sensor
- Prediction of human motion and intent
  - Prediction of fatigue from task and dynamics
- Metrics for ergonomics and human comfort
  - Dynamic metrics including time
- Include human personal factors
  - Weakness and pain in muscles
  - User preferences in doing tasks

# Safety in HRC

## Safe motion planning

- Monitor human motion
  - Motion capture/markerless tracking
- Predict human motion
  - Learning algorithms
- Avoid collision with human
  - Replanning algorithms such as MPC
- Maintain safety criteria (ISO/TS 15066:2016)
  - Minimum separation distance
  - Relative velocity

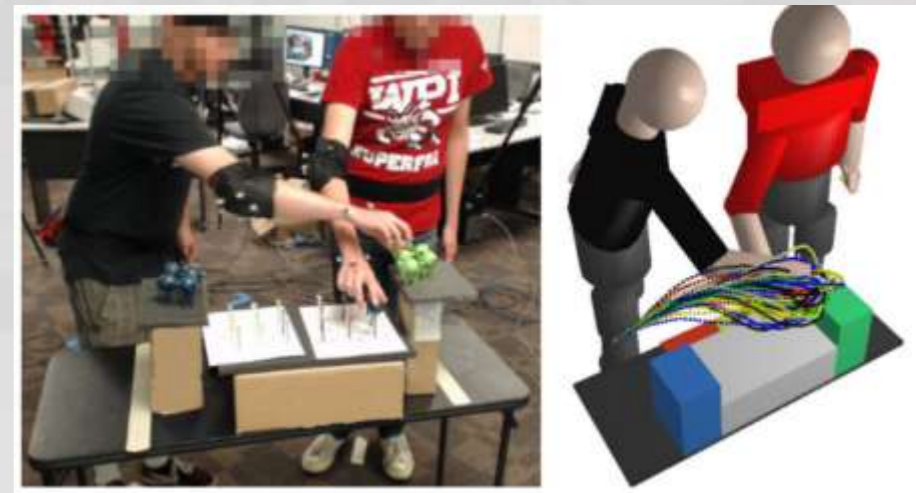


Symbiotic project

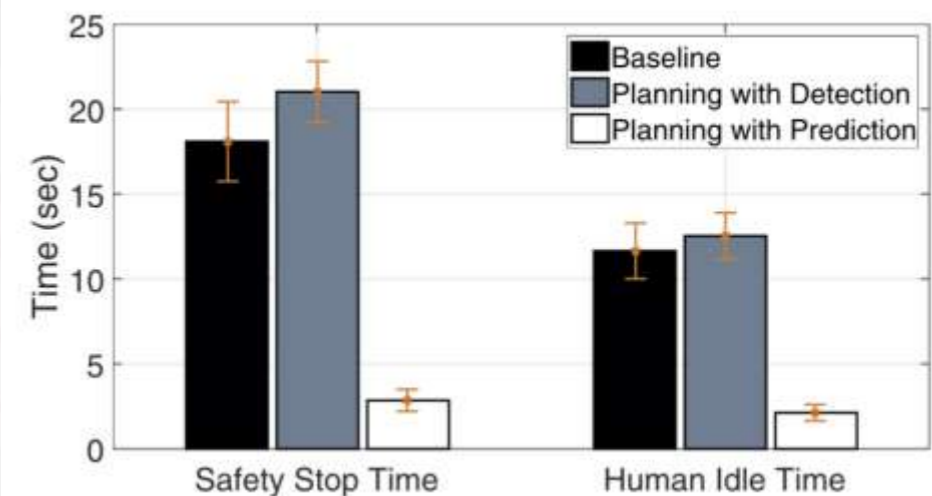
# Safety in HRC

## Human motion prediction

- Supervised learning
  - Inverse optimal control (Mainprice, 2015)
  - Bayesian classification (D'Arpin, 2015) (Fisac 2018)
- Unsupervised learning
  - Gaussian mixture model (GMM) (Luo, 2018)
- Modeling as time series
  - Predicting elbow joint angles in repetitive tasks (Wang, 2018)
- Effect of environmental constraints
  - Object affordance (Koppula, 2013)
  - Intent-aware prediction (Karasev, 2016)



Mainprice, 2015



Unhelkar, 2018



# Safety in HRC

## Challenges

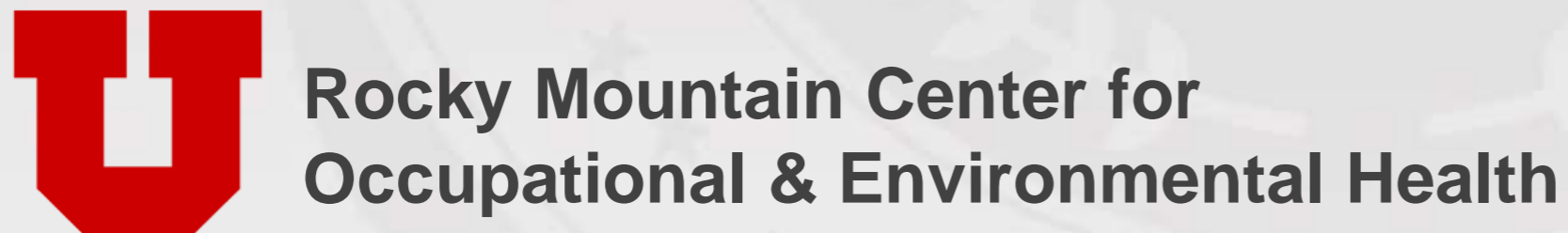
- Safety metrics
  - Reliable
  - Realistic
  - Human dynamics
  - Robot characteristics
- Human motion prediction
  - More accurate
  - Longer prediction time
- Motion planning algorithms
  - Time complexity
  - Efficiency

## Safety in HRC

### Research ideas and opportunities:

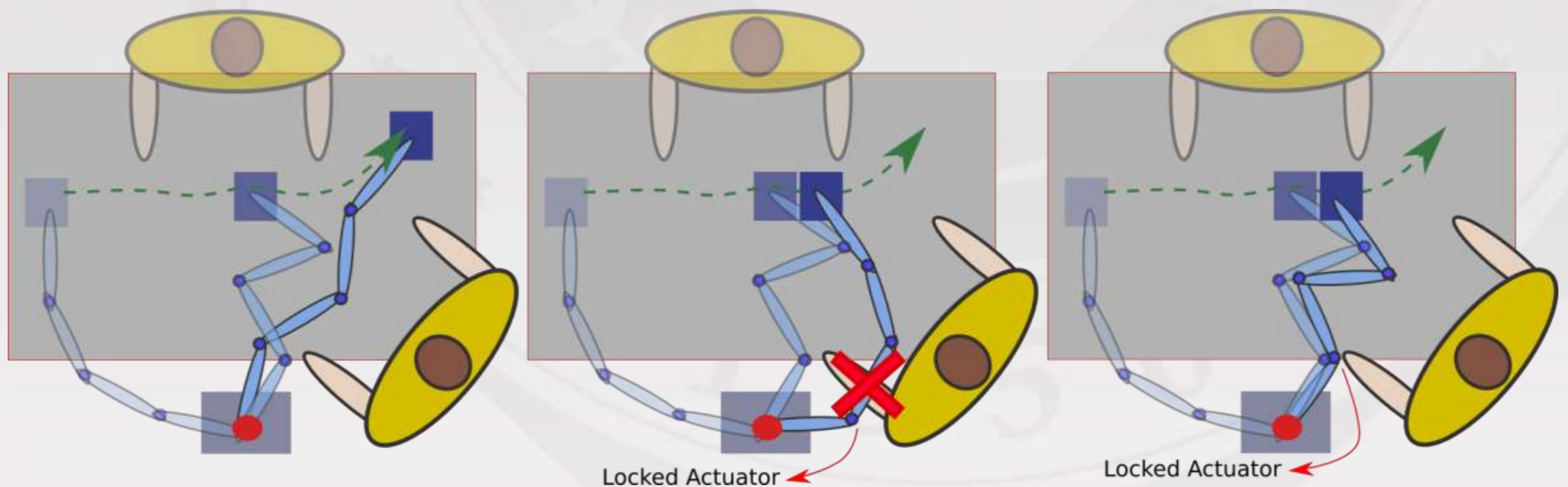
- Safety metrics
  - Prediction of human motion and intention
  - Uncertainty of human motion
  - Muscle activation during collision
  - Include injury model of collision
- More reliable human motion prediction
  - Reaction of human close to have collision
  - Add personal characteristics into prediction
    - Reaction time
    - Personal preferences in motion

# Our researches in The University of Utah



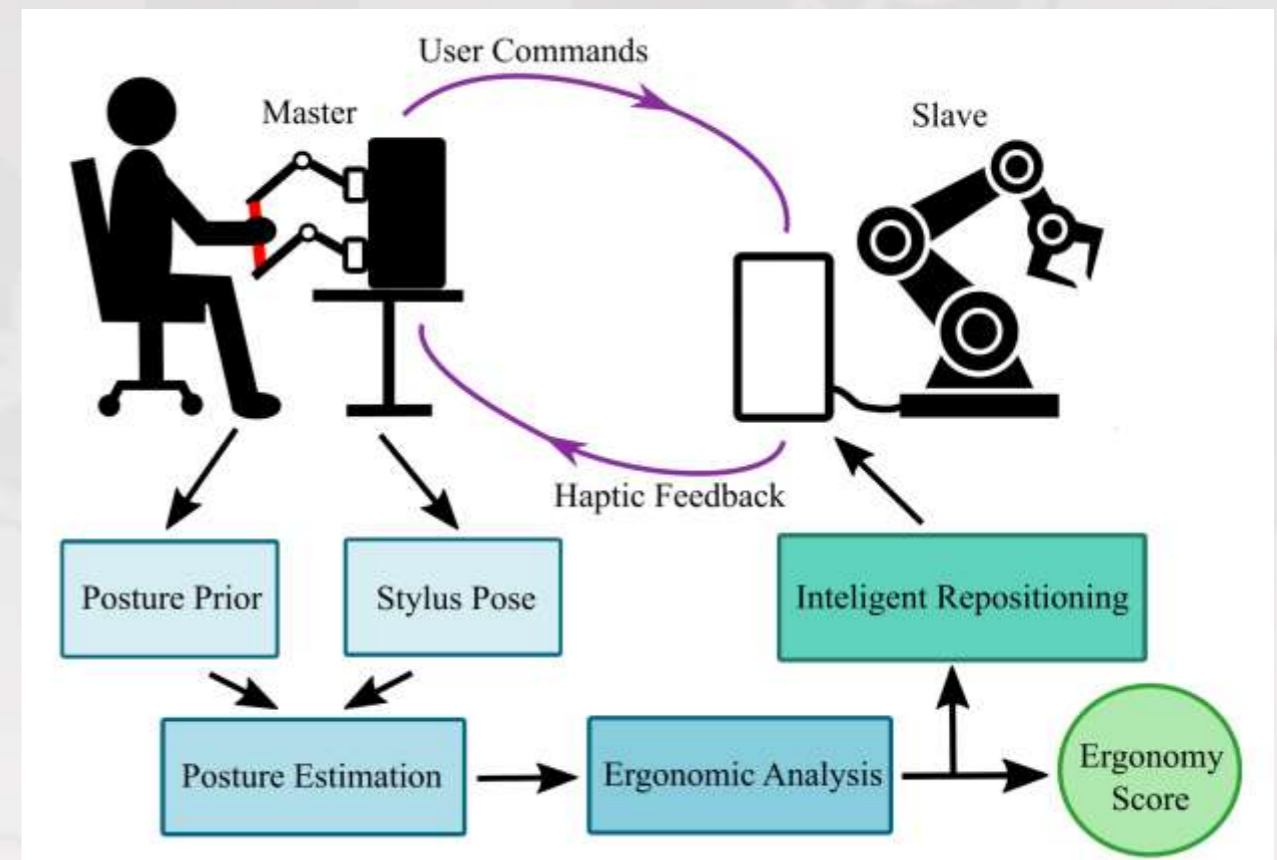
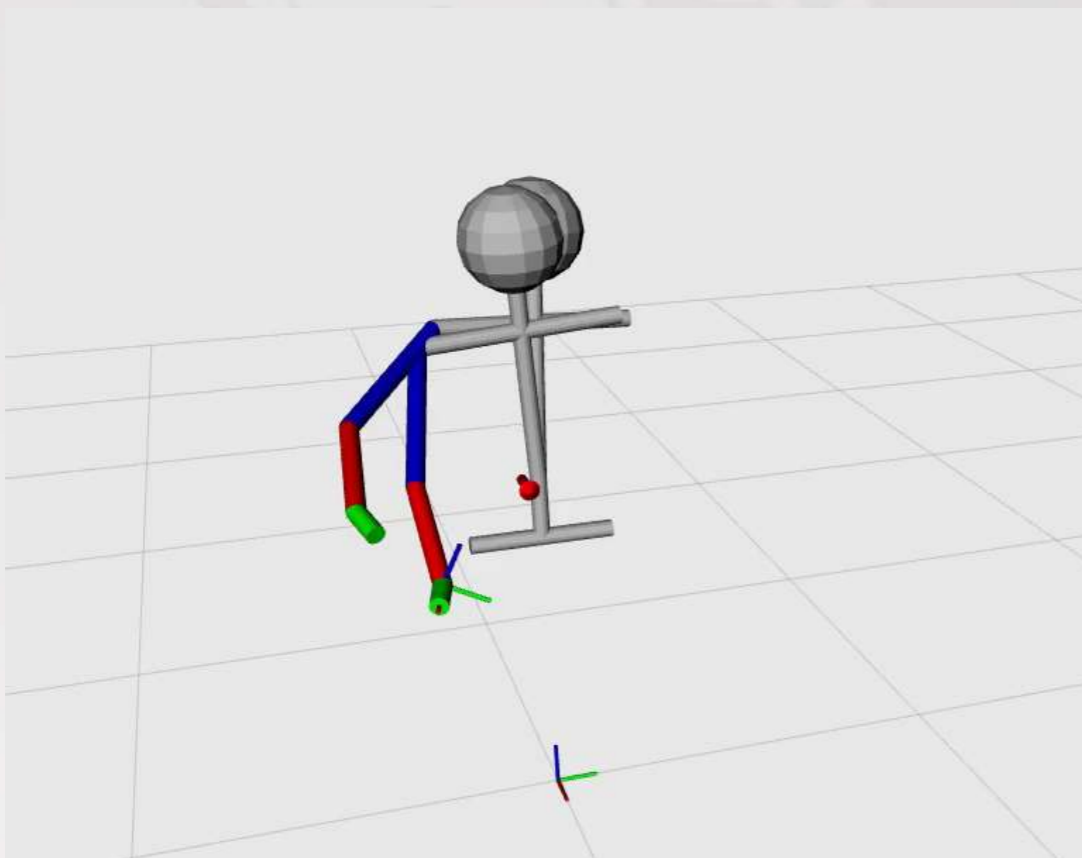
## Our researches in The University of Utah

- MPC-based failure tolerant re-planning motion of robots to improve human safety in a shared autonomy



## Our researches in The University of Utah

- Posture estimation of human upper body in telemanipulation tasks from a haptic-input device



## Our researches in The University of Utah

- Dynamics Model Learning and Manipulation Planning for Objects in Hospitals using a Patient Assistant Mobile (PAM) Robot





Thanks

Questions?